

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71845

Wednesday, July 13, 2011 10:21:22 AM

Page 2

Item ID: D3681-1

Accept

Revision ID:

Item Name: Spacer

Start Date: 7/14/2011 Start Qty: 60.00

Required Date: 7/28/2011 Req'd Qty: 60.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

125



Skidtubes

Skidtubes

Memo

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

0.00

0.00

66 0 BE 11/07/28

130



Packaging

Packaging

Identify as per dwg & Stock Location: LG.

Memo

STOCK IN SKIDTUBE CELL

0.00

0.00

66 0 BE 11/07/28

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

11/07/28
66

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Picklist Print

Wednesday, July 13, 2011 10:21:19 AM

Page 1

Work Order ID: 71845

Parent Item: D3681-1

Parent Item Name: Spacer



Start Date: 7/14/2011

Required Date: 7/28/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev A new issue 07-10-30 DD verified by:EC
 IPP Rev:B Ecn 1056 Rev A dwg DD IPP Rev:C add
 seq 125 DD 10.05.03 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.3125W.05
8

Purchased

No

100

f

82.5390

0.34

21.47368



ALUM TUBE .3125 x .058w



52 107/28

Location

MAT013

Loc Qty

82.539

116793

1.667

116939

47.972

117400

32.9

Loc Code

118438

2827

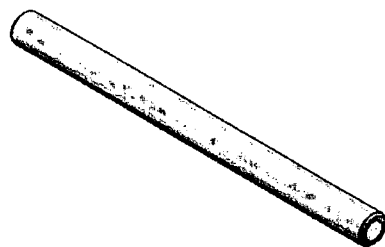
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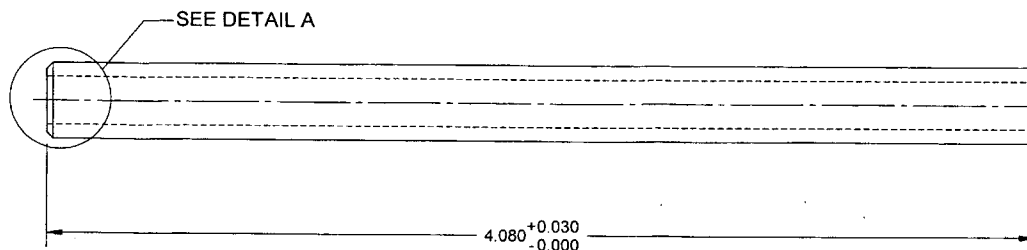
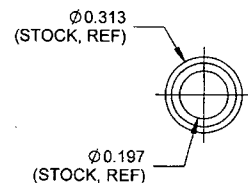
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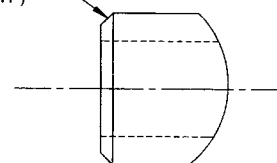
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D3681-1 SPACER



0.025 X 45°
CHAMFER
(TYP)



DETAIL A
(SCALE 4 : 1)

#71845

RELEASED
07-11-08

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART SPEC. M6061T6T0.313W.058)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

A		NEW ISSUE		DC	07.11.08
REV.		DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN	SC				
CHECKED	MD	DRAWING NO.		REV. A	
MFG. APPR.	ED	D3681		SHEET 1 OF 1	
APPROVED	W	TITLE		SCALE	
DE APPR.	#	SPACER		2:	
DATE	07.11.08	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS DECLARATION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>			

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